

Step 1: Remove the side panels to gain access to the broken bumper tab or tabs.

Step 2: Raise the front of the sled to allow removal of the ski shock.

Step 3: Remove the upper ski shock bolt and pull the top of the ski shock towards you to allow access to the bolt located in the upper ski shock mount.

Step 4: Using a T40 Torx head, remove the bolt that is located in the upper ski shock mount.

Step 5: Remove the pipe springs that hold the pipe to the bumper.

Step 6: Using a 10mm wrench, remove the bolt that holds the bumper to the bumper tab and remove the broken tab.

Step 7: Thread the new long bolt through the bottom and up into the over structure. Apply Loctite 243 to this bolt prior to installation. Tighten bolt to 22 ft-lbs.

Step 8: Install the new bumper tab over the long bolt that was just installed. Install the provided nut at this time, but DO NOT TIGHTEN.

Step 9: (Optional) The small black screw that comes in the replacement tab kit goes on the back side of the tab. If you want to use this screw for additional support you will need to remove the hood and the pipe. You will also need to drill a small hole through the broken tab in order for the new screw to thread in. This screw is not a necessity but is recommended for the additional support.

Step 10: You will now tighten the nut installed in Step 9 using a 13mm socket. Tighten nut to 22 ft-lbs.

Step 11: Line the bumper up with the mounting hole in the new bumper tab. Reinstall the bolt through the bumper and tab. Install the black pipe spring holder over the top of the bolt. Reinstall the nut and tighten to 7-8 ft-lbs.

Step 12: Reinstall the top of the ski shock back into its bracket, reinstall the bolt, and nut. Tighten to 37 ft-lbs.

Step 13: Reinstall the hood (if removed) and the side panel/panels and you are good to go.