



ZRP 7075 Secondary Spider/Roller Team tss-004

1. Warning! Clutch springs are under high tension. Only attempt this install if you have the proper tools and training!
2. Remove helix bolts. Remove helix.
3. Compress spring using compression tool.
4. Remove snapping.
5. Slowly release spring tension. Make sure the spider is not sticking on the splines.
6. Transfer rollers, washers, snaprings from stock spider/roller to the ZRP roller.
7. Align notch in the ZRP roller with row of double splines on the shaft.
8. Slowly compress the spring and install snapping.
9. Install helix and torque bolts to 8ft-lbs.

Notes:

Before installing the ZRP spider/roller into the clutch make sure that the roller wheels spin freely. If they do not sand the roller wheels using wet 400 grit (or higher) until the roller wheels spin freely with the retaining washers and rollers installed.



Proper roller wheel spacing.

